



Machine Shop Practice, Vol. 1

Karl Moltrecht

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Everything the apprentice or on-the-job professional needs to know about the intelligent and efficient operation of machine tools is here.

- Includes over 760 illustrations and 70 tables in two volumes.
- Offers sections on numerical control; grinding wheels (that includes the newest abrasive materials); single point cutting tools and tool wear; basic drilling machine setups; and formulas for estimating the power required for planing.
- Provides detailed discussions on methods of setting up the workpiece on milling machines, horizontal boring machines, planers and shapers.

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